

Wisconsin

Facts & Figures

- The company has eight facilities in Wisconsin, including a customer service center at Green Bay and a product innovation center at Neenah.
- In the state, Georgia-Pacific manufactures consumer tissue and towel products, corrugated packaging and hardboard.
- More than 3,000 employees work for Georgia-Pacific's Wisconsin operations. In 2008, local operations generated approximately \$191 million in gross employee wages.

Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 81 sites recognized by the OSHA VPP program.

GP's Green Bay, Phillips and Sheboygan facilities hold OSHA VPP Star designations for outstanding performance.

In 2008, the Green Bay (West Mason Street) and Sheboygan facilities achieved a 0.0 OSHA Incident Rate. In addition, Sheboygan received our CEO's Safety Excellence Award, recognizing one million work hours or 24 consecutive months without a lost workday injury while maintaining an OSHA total case incidence rate (TCIR) of 0.5 or less. Companywide, 138 Georgia-Pacific facilities worked incident-free in 2008.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at www.gp.com.



International consumer brands:

Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 45,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Market-leading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

Leading building products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

Innovative packaging:




The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.

Cellulose, pulp & paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.

A Look at Our Facilities

Location	Products	End-use / Unique Features	OSHA VPP
Green Bay (Day Street & West Mason Street) Consumer Products	Airlaid Paper Consumer Products	Consumer and private label tissue products are manufactured at the Green Bay Day Street mill, including Quilted Northern®, Sparkle® and Vanity Fair®.	
Green Bay (Broadway & Ecosource) Consumer Products	Airlaid Paper Consumer Products Business Services	Consumer and private label tissue products are manufactured at the Green Bay Broadway mill, including Angel Soft®, Mardi Gras®, So-Dri®, EnMotion™, SoftPull®, Soft 'n Gentle® and a variety of private-label roll towels. Staff groups that support the North America Consumer Products division and the corporation.	
Neenah Technical Center	Technical Center	The Neenah Technical Center develops and tests products for Georgia-Pacific's North American Consumer Products division, including retail and commercial tissue, towel products and Dixie® brand items.	
Oshkosh Packaging	Corrugated Packaging	Oshkosh produces corrugated board that is converted into a variety of customer specific packaging and custom designed corrugated products, or sold as sheets to other converters. End products are sold to a variety of industrial customers in Wisconsin and Illinois.	
Sheboygan Packaging	Corrugated Packaging	Sheboygan converts corrugated materials into a wide variety of customer-specific corrugated packaging and custom designed corrugated products for industrial customers in Wisconsin and Illinois.	
Phillips Hardboard	Hardboard	Phillips produces hardboard, tileboard, paneling and industrial products with excellent painting and machining qualities.	

Manufacturing Processes

Containerboard: Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

Hardboard: Whole tree chips and panel shavings are mixed with water, glue, heat and pressure to form product for furniture, appliance and home do-it-yourself projects.

Packaging: Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing.

Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.

Pulp/Paper: Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet

is then dried, smoothed, rolled and prepared for final shipment.

Recycled Paper: Pre- and post-consumer recycled paper is collected for use as raw material for the production of deinked secondary fiber pulp. The waste paper is mechanically and/or chemically broken down, cleaned, and screened in order to recover usable fiber. The finished pulp is used primarily in the production of towel and tissue grades, but is also used in the production of business papers, such as copy paper.