

California

Facts & Figures

- The company has 13 facilities in California, in addition to sales offices at Madera, Orange and San Ramon, and a consumer products distribution center at Woodland.
- In the state, Georgia-Pacific manufactures corrugated and high-graphics packaging; Dixie® cups, plates and cutlery; gypsum wallboard and thermosetting resins.
- More than 1,400 employees work for Georgia-Pacific's California operations. In 2008, local operations generated approximately \$89 million in gross employee wages.

Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 81 sites recognized by the OSHA VPP program.

GP's Antioch, La Mirada, Madera (packaging), Modesto and San Leandro facilities received OSHA VPP Star designations for outstanding performance.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at www.gp.com.



International consumer brands:

Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 45,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Market-leading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

Leading building products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

Innovative packaging:



The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.

Cellulose, pulp & paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.

A Look at Our Facilities

Location	Products	End-use / Unique Features	OSHA VPP
Antioch Gypsum	Wallboard, Plaster	Interior and exterior gypsum panels (ToughRock® and DensGuard®) for residential housing and commercial buildings.	
Buena Park Packaging	Corrugated Packaging	Corrugated packaging solutions are developed to meet customer needs.	
Elk Grove Chemical	Thermosetting Resins	Resins used in the manufacture of pressure-laminated countertops and products in the electronics and coatings industries.	
Fresno (Sterling Coatings West)	Coated Roll Stock	The plant specializes in developing cost-effective off-line coating solutions for its agricultural and industrial-based customers.	
Irvine (Harmon Associates)	Recycled Fibers	Annually, Harmon recovers and distributes nearly 6 million tons of paper worldwide.	
La Mirada (Anaheim) Packaging	Corrugated Sheets Golden Kraft	Single-wall, double-wall and triple-wall sheets, as well as single-face sheets, microflutes, open-face sheets and fanfold.	
Long Beach Idled	Wallboard	Interior and exterior gypsum panels (ToughRock® and DensGuard®) for residential housing and commercial buildings.	
Madera Packaging	High Graphics Litho and Laminated Packaging	Corrugated packaging solutions are developed to meet customer needs.	
Madera (Color-Box) Packaging	High Graphics Corrugated Packaging	Food, beverage and computer-related packaging.	
Modesto Packaging	Corrugated Packaging	Corrugated packaging solutions are developed to meet customer needs.	
San Leandro Gypsum	Paper	Gypsum wallboard face paper.	
San Leandro (San Francisco Bay) Packaging	Packaging	Corrugated packaging solutions are developed to meet customer needs.	
Vernalis Dixie	Insulair® cups and lids, EcoSmart Cup™	The triple-layer Insulair® cup keeps liquids hot up to 17 minutes longer than the competition while its built-in corrugated sleeve keeps the exterior cooler to the touch. The cup's manufacturing process uses less paper and costs less to run. EcoSmart Cup™ is the world's first insulated cup that uses post consumer recycled material.	

Manufacturing Processes

Chemical: Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products are also used to improve the quality and strength of a variety of paper products including fine writing papers, copier paper, bath tissue and paper towels.

Containerboard: Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

Cup, bowl, plate, cutlery and straw conversion:

Plastic resin pellets are combined with a color concentrate and then air conveyed to the injection molding machine. This machine melts the resin, injects it into a precision mold and ejects the product for packaging. Products are then packaged and distributed to regional warehouses. Plastic pellets and color concentrate are also used to extrude a small tube that will be cut, wrapped and packaged as a drinking straw. Machines are also used to wrap cutlery utensils, salt and pepper packets and a napkin in a film wrapped kit.

Gypsum: Wallboard and joint compounds manufactured from natural and synthetic mineral

gypsum. Rock is milled, calcined (heated), hydrated, and continuously formed into drywall. Synthetic gypsum is a byproduct of coal-fired power plants.

Packaging: Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.