

# Arkansas

## Facts & Figures

- The company has ten facilities in Arkansas, in addition to wood and fiber supply offices at Crossett, Fordyce and Gurdon, and sales and tax offices at Rogers and North Little Rock.
- In the state, Georgia-Pacific manufactures building products and related chemicals, Dixie® cups and plates, office paper, and away-from-home tissue products.
- More than 2,500 employees work for Georgia-Pacific's Arkansas operations. In 2008, local operations generated approximately \$181 million in gross employee wages.

## Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 81 sites recognized by the OSHA VPP program.

GP's Crossett, Fordyce and Gurdon facilities received OSHA VPP Star designations for outstanding performance.

## Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at [www.gp.com](http://www.gp.com).



## International consumer brands:

Headquartered at Atlanta, Georgia-Pacific ([www.gp.com](http://www.gp.com)) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 45,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Market-leading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

## Leading building products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

## Innovative packaging:





The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.

## Cellulose, pulp & paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.

## A Look at Our Facilities

Location	Products	End-use / Unique Features	OSHA VPP
<b>Crossett</b> Chemical (2 plants)	Tall Oil Fractioned Products, Paper Chemicals, Thermosetting Resins and Formaldehyde	Tall oil is recovered from wood fiber during the pulping stage of papermaking and is used in a variety of products including asphalt, printing inks and adhesives.	
<b>Crossett</b> Pulp & Paper	Communication Papers, Tissue and Towel, Paperboard and Bleached, Polycoated Paperboard	Angel Soft®, Quilted Northern®, Brawny® and Sparkle® consumer products and many away-from-home tissue products. The mill's fine paper machines produce papers for linerboard and food service board, envelopes, tablets, maps, bond and offset applications. Its board machine produces folding carton paperboard for food containers and other products.	
<b>Crossett</b> Softwood Plywood & Stud Mill	Plytanium® Plywood, Ply-Frame®, Sturd-I-Floor®, Siding Ultra-Sand and Sheathing, Framing Studs, Landscape Timbers	Double-sanded A-C plywood is used for a variety of construction purposes. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.	
<b>Crossett</b> Softwood Lumber	Studs	Using cores from the plywood plant, the stud mill produces primarily 2x4's and 4x4's used in a variety of construction applications. Grooved dunnage for packaging is made from hardwood cores.	
<b>Fordyce</b> OSB	OSB	Fordyce OSB opened in 2000.	
<b>Fordyce</b> Softwood Plywood	Plytanium® Plywood and Sturd-I-Floor®	Fordyce is the nation's first Southern pine plywood plant. Its products are sold through Georgia-Pacific distribution centers, and lumber and home products companies.	
<b>Fort Smith</b> Consumer Products	Consumer Products	The facility produces a variety of consumer products including Dixie® cups and plates.	
<b>Gurdon</b> Southern Pine Sawmill	Dimensional Lumber	Boards and studs manufactured for general construction purposes.	
<b>Gurdon</b> Softwood Plywood	Plytanium® Plywood and Sturd-I-Floor®	Plytanium® plywood is used in sheathing, roof decking, sub-flooring and other specialty applications. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.	

## Manufacturing Processes

**Chemical:** Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products are also used to improve the quality and strength of a variety of paper products including fine writing papers, copier paper, bath tissue and paper towels.

**Cup, bowl, plate, cutlery and straw conversion:** Plastic resin pellets are combined with a color concentrate and then air conveyed to the injection molding machine. This machine melts the resin, injects it into a precision mold and ejects the product

for packaging. Products are then packaged and distributed to regional warehouses. Plastic pellets and color concentrate are also used to extrude a small tube that will be cut, wrapped and packaged as a drinking straw. Machines are also used to wrap cutlery utensils, salt and pepper packets and a napkin in a film wrapped kit.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**OSB/Oriented Strand Board:** Wood strands are compressed and arranged in three perpendicular layers and bonded with phenolic resin under extreme

heat and pressure.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.

**Pulp/Paper:** Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet is then dried, smoothed, rolled and prepared for final shipment.